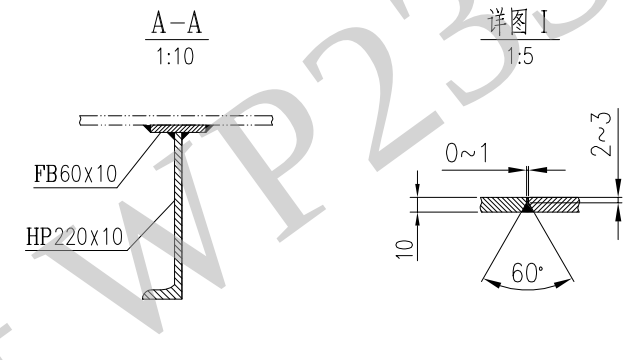
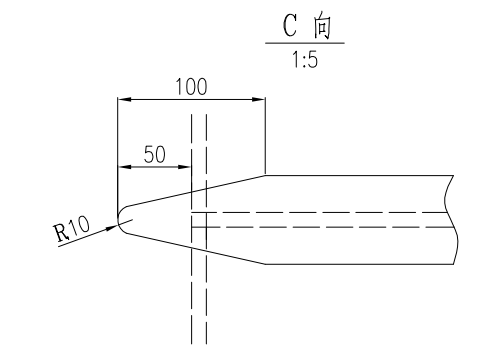
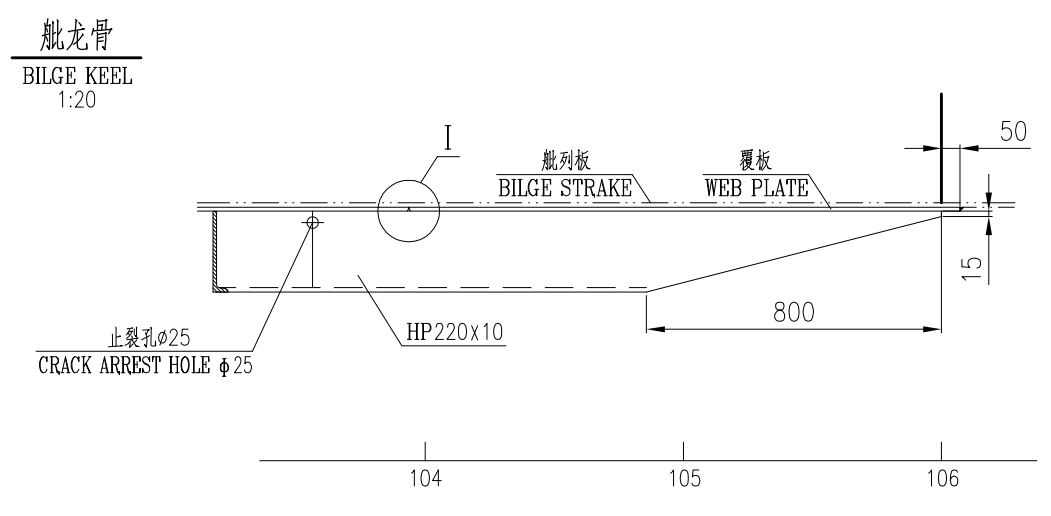
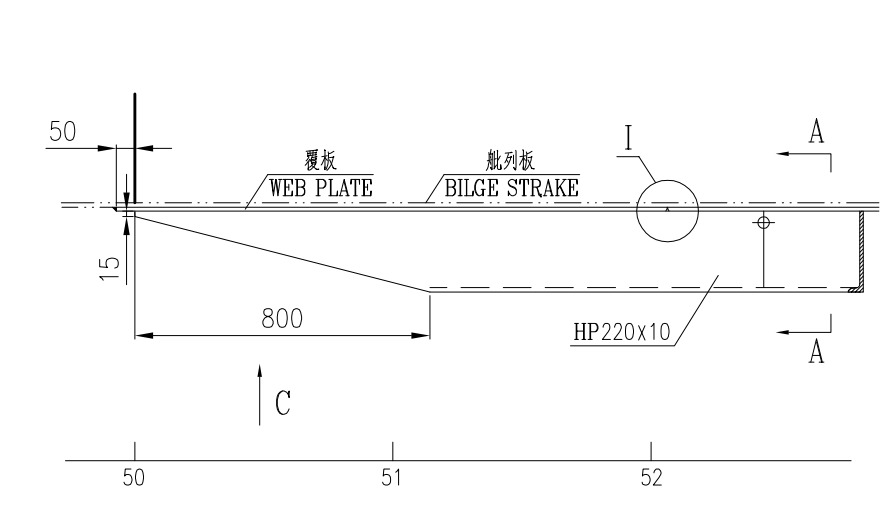
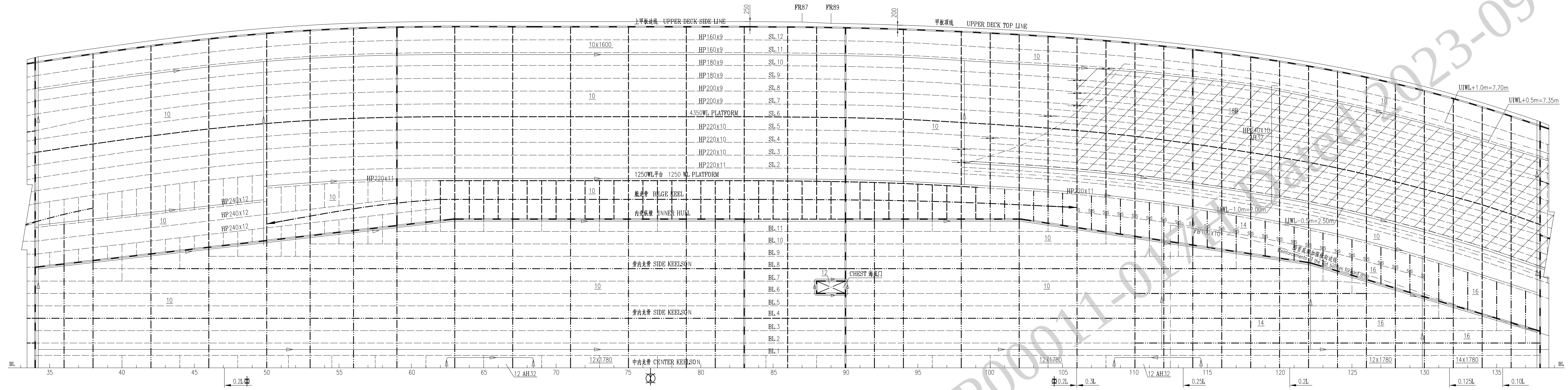


会 社 名

Date: 2023-09-08

旧底图登记号
底图登记号

外板展开图(1:100)
SHELL EXPANSION



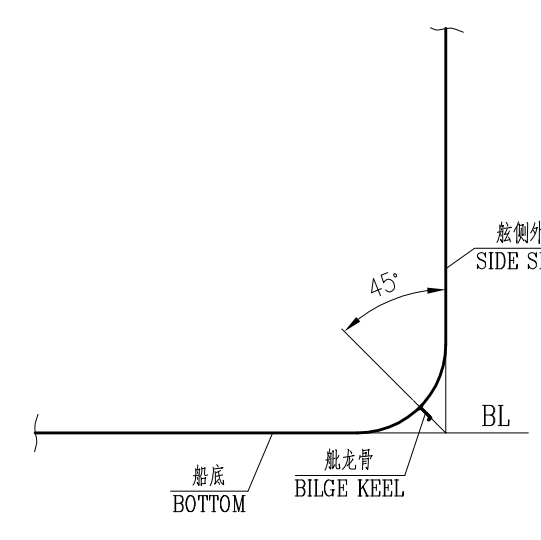
技术要求:

1. UIWL:6.70m、LIWL:3.00m。
2. 舷龙骨上的端接缝，扁钢上的端接缝与外板上的端接缝都应互相错开。
3. 不同厚度钢板进行对接时，若厚度差大于或等于4mm时，应将厚板的边缘削斜，使其均匀过渡，削斜的宽度应不小于厚度的4倍。
4. 图中阴影部分为冰区加强区域。

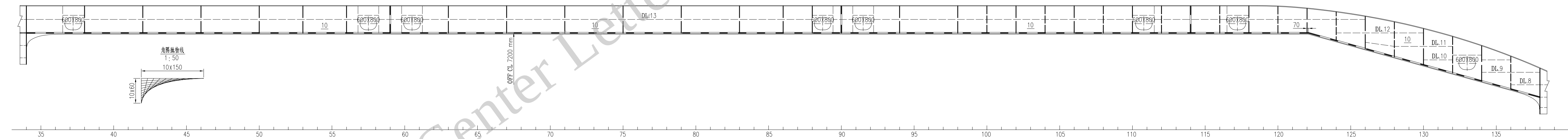
TECHNICAL EXPLANATION:

1. UIWL:6.70m、LIWL:3.00m。
2. The butt joints of bilge keel, flat steel and shell plate should be staggered from one another.
3. Where thick plates are butt welded to thin plates, the edge of the thick plate is to be tapered so as to ensure a uniform transition if the difference between thicknesses is equal to or greater than 4 mm. the width of taper is not to be less than 4 times the difference between thicknesses. if the difference between thicknesses is less than 4 mm, the profile of welds may be uniformly sloped within the width of the welds.
4. The shaded part is the ice strengthening area.

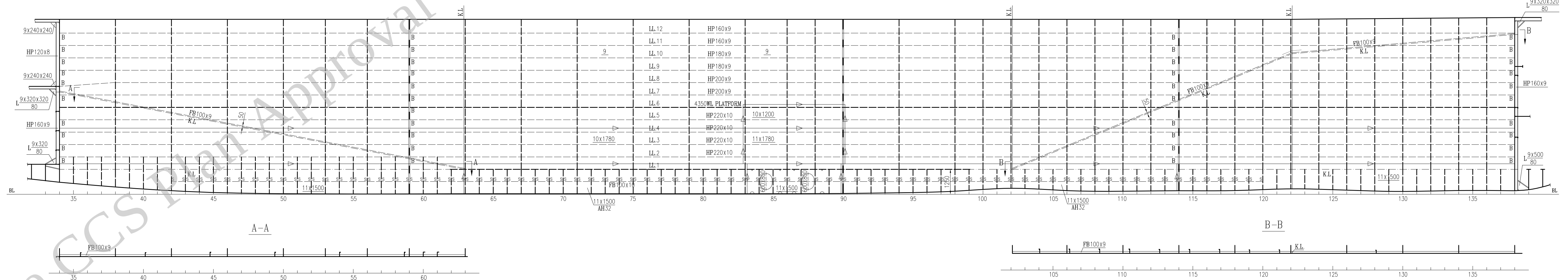
舷龙骨安装位置示意图
BILGE KEEL MOUNTED POSITION SKETCH MAP



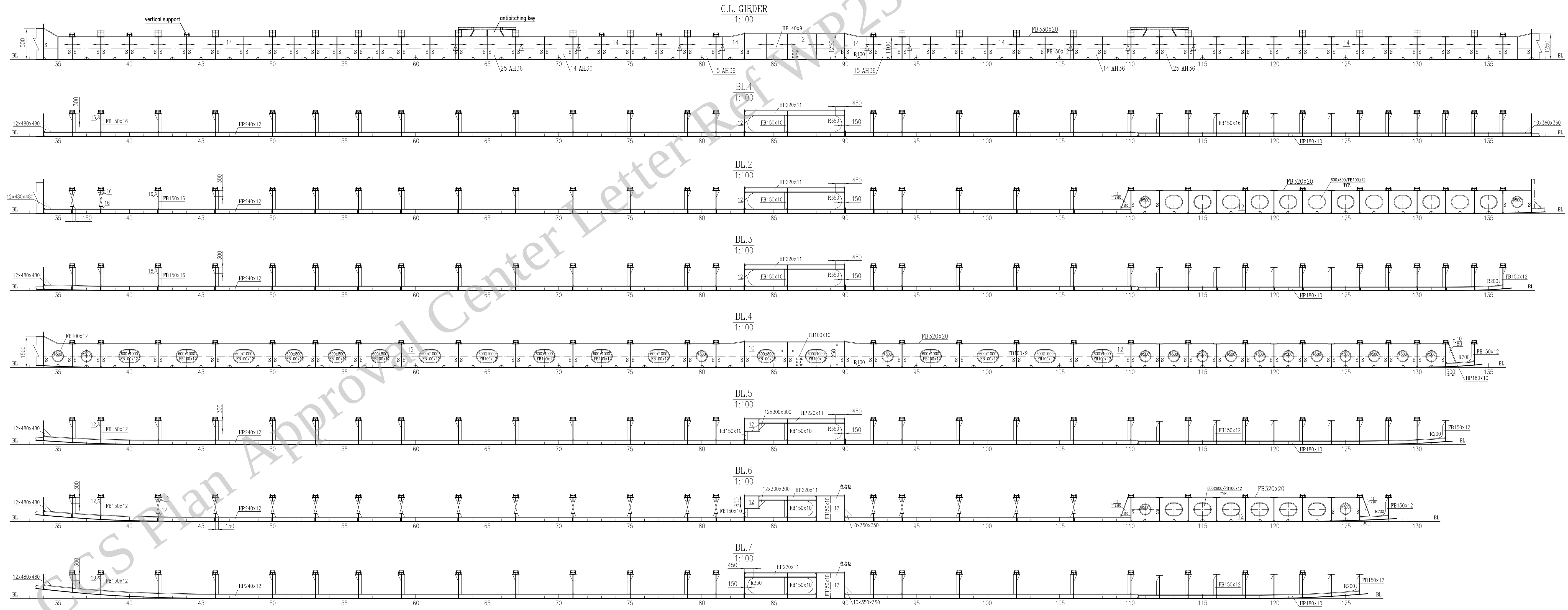
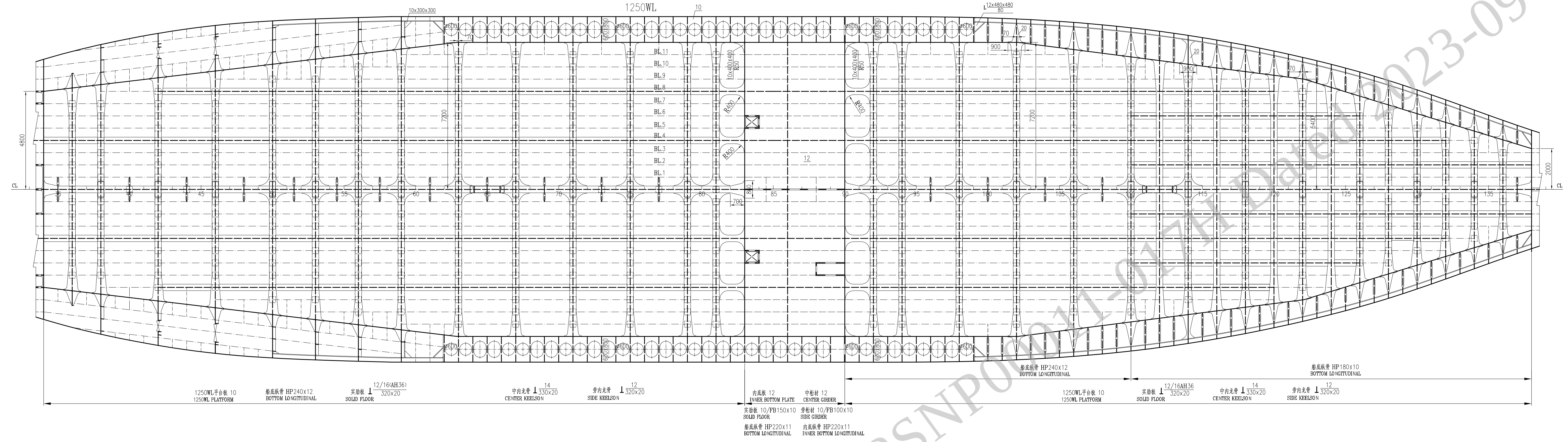
上甲板(1:100)
UPPER DECK



内壳(1:100)
INNER HULL

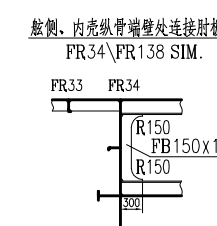


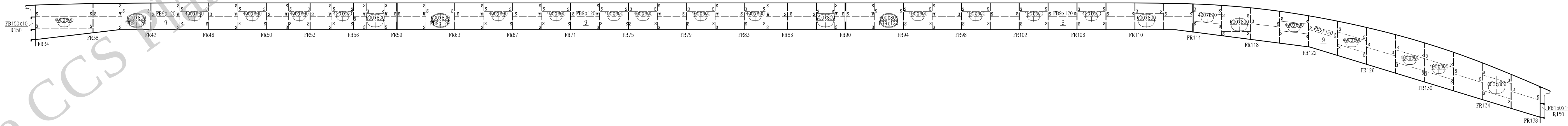
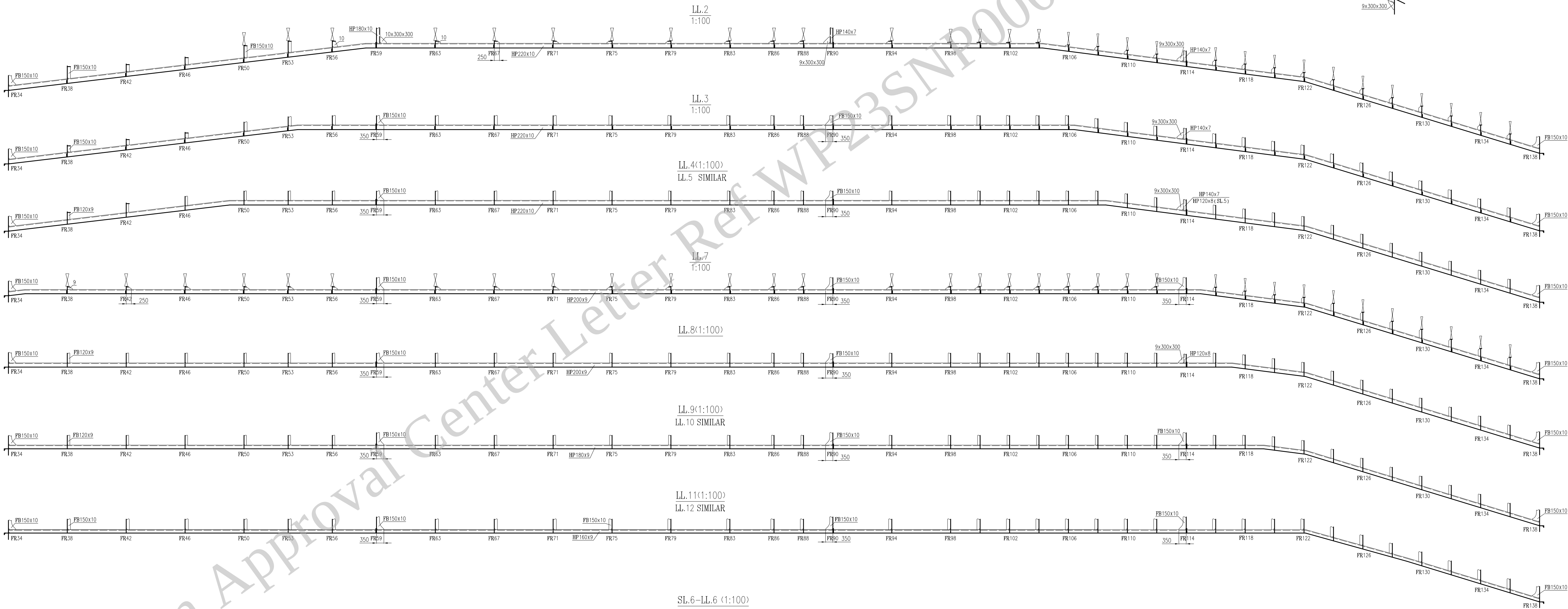
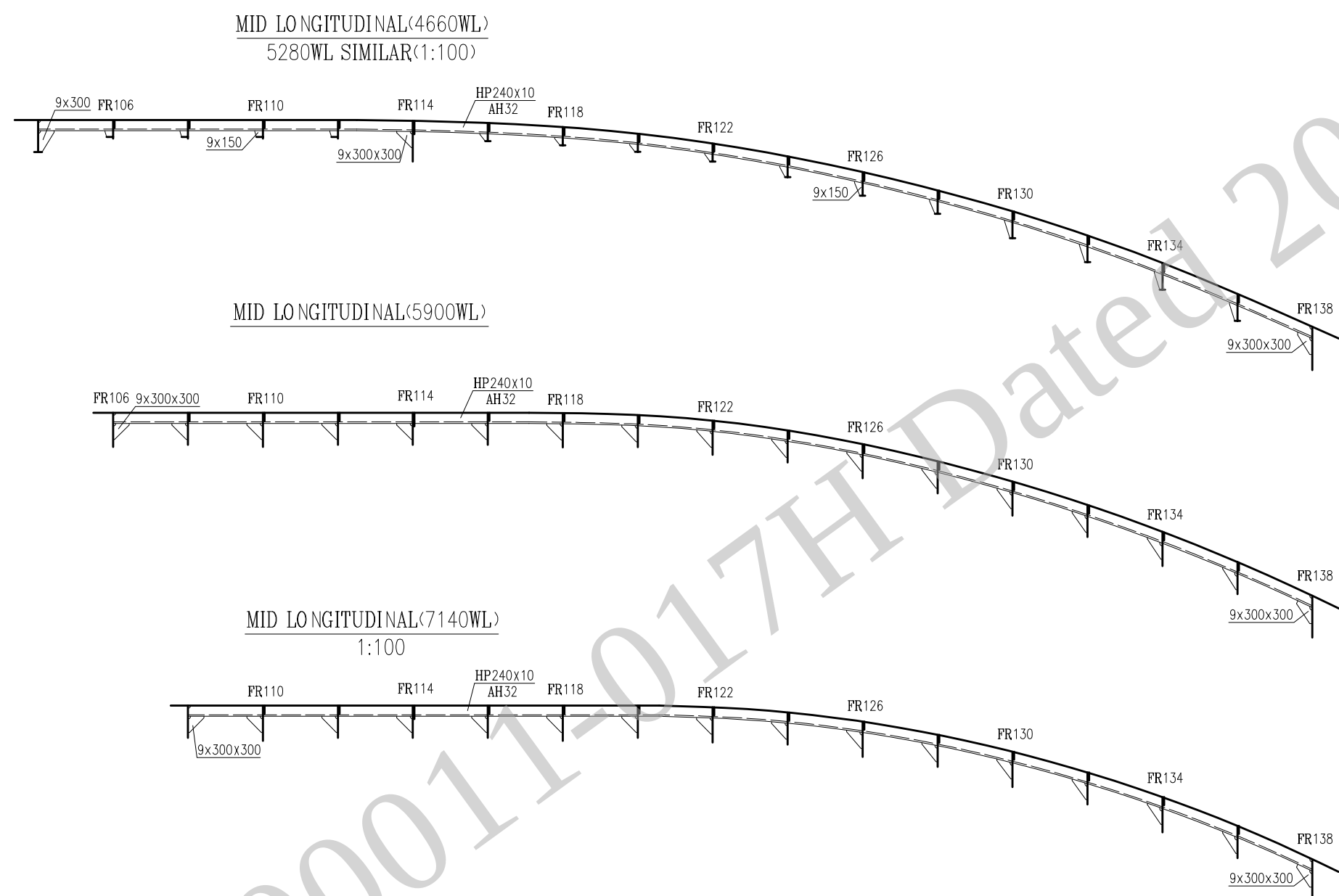
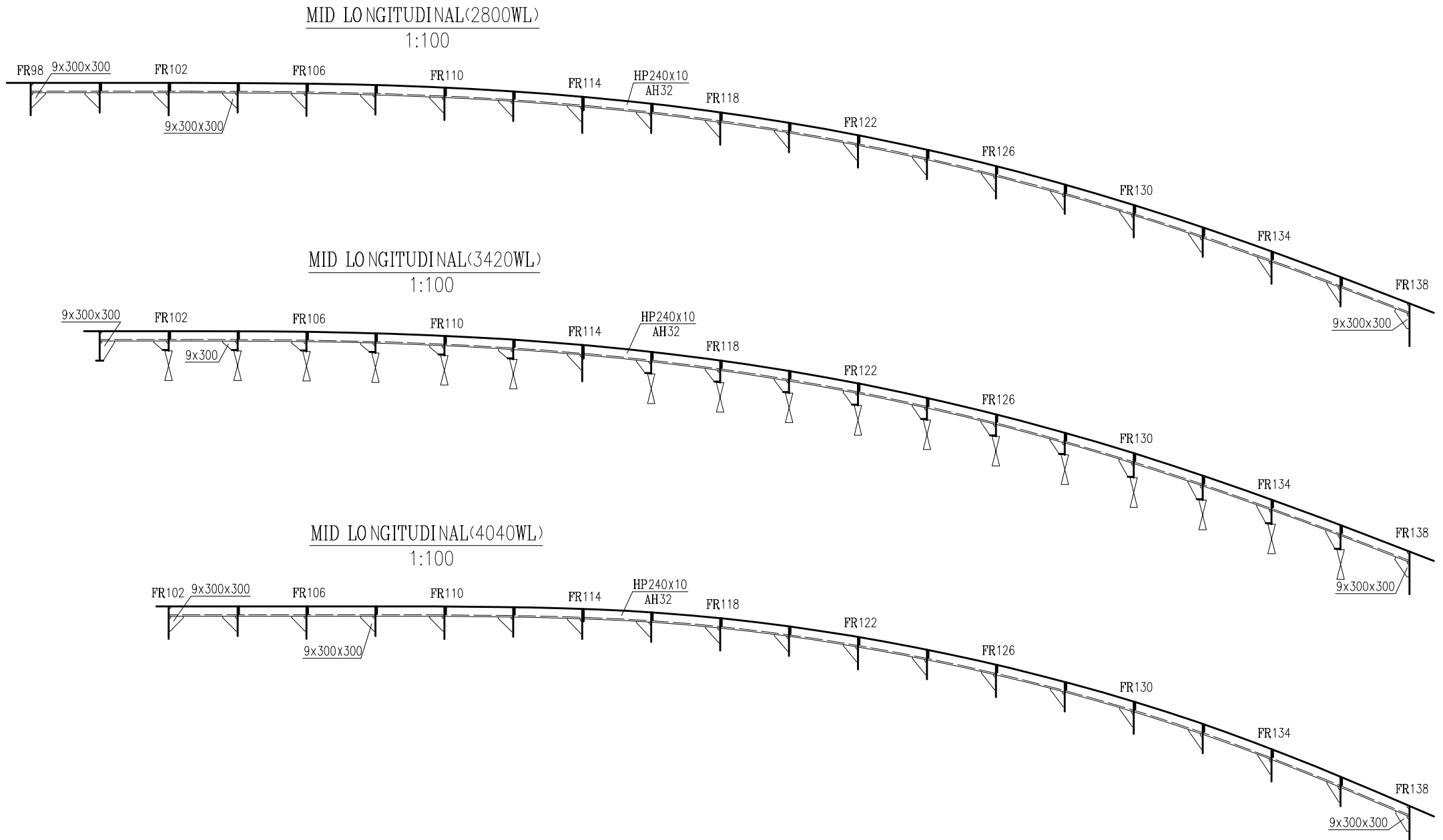
舱底(1:100)
TANK BOTTOM



会签

底图登记号

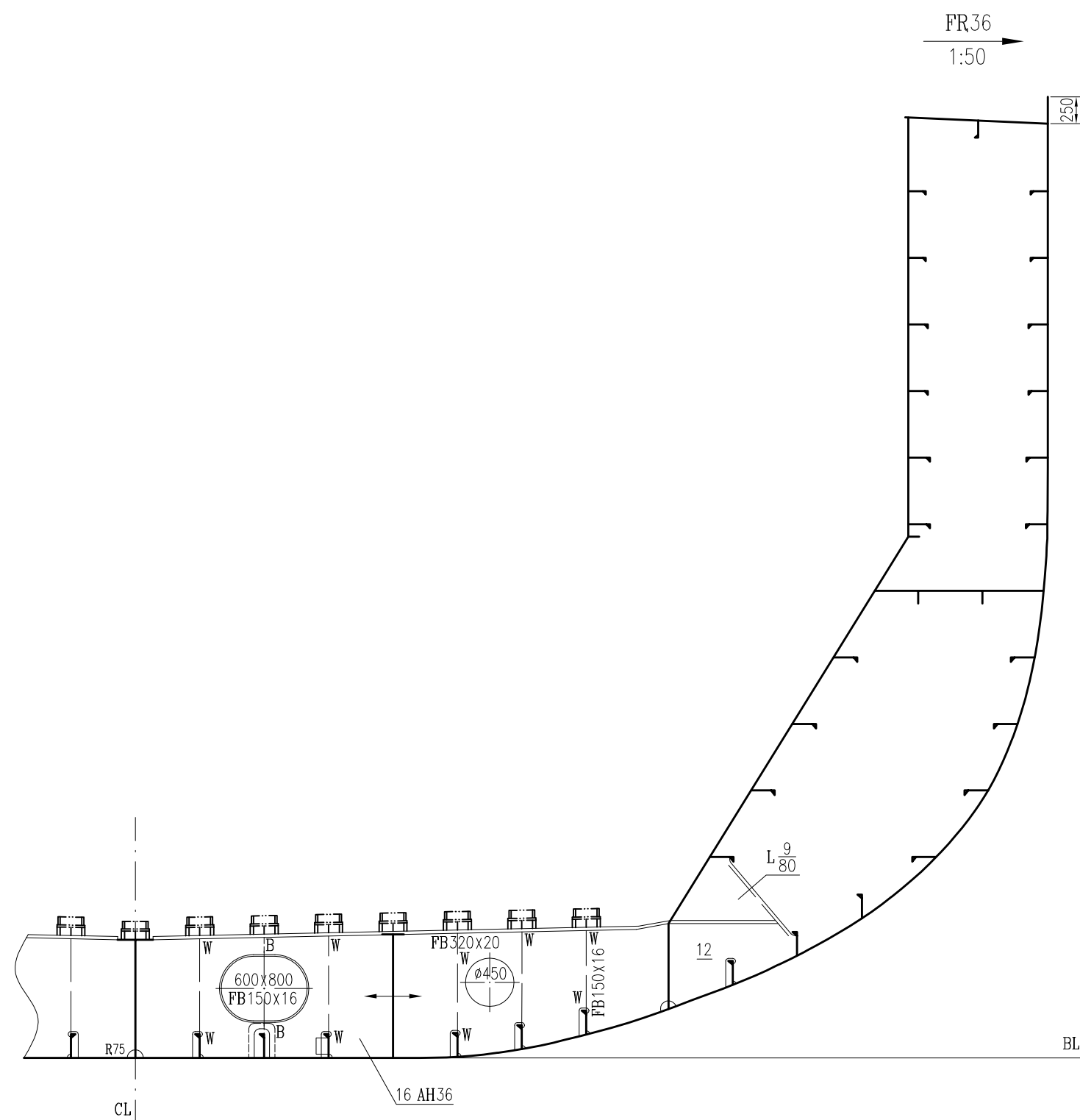




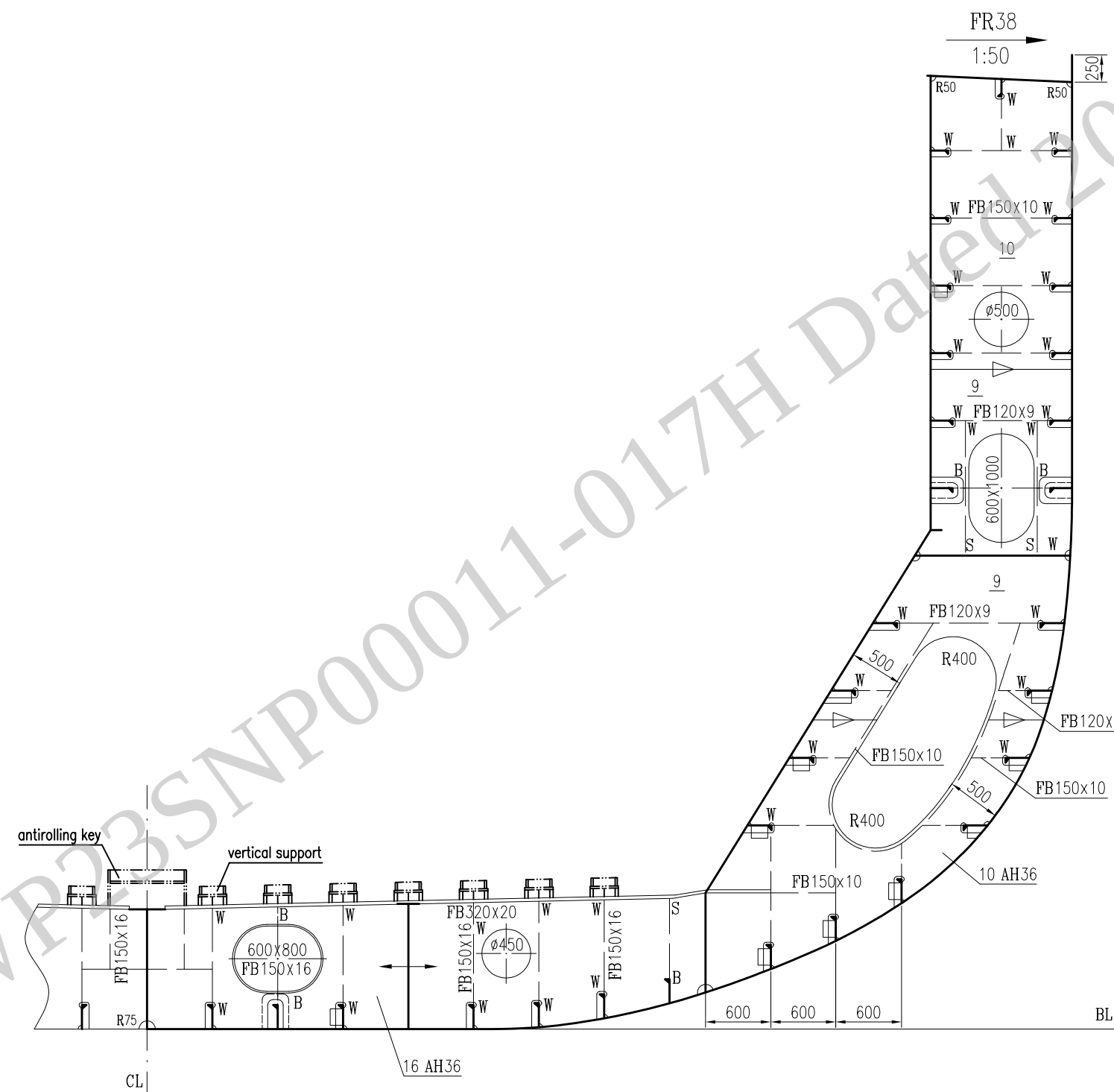
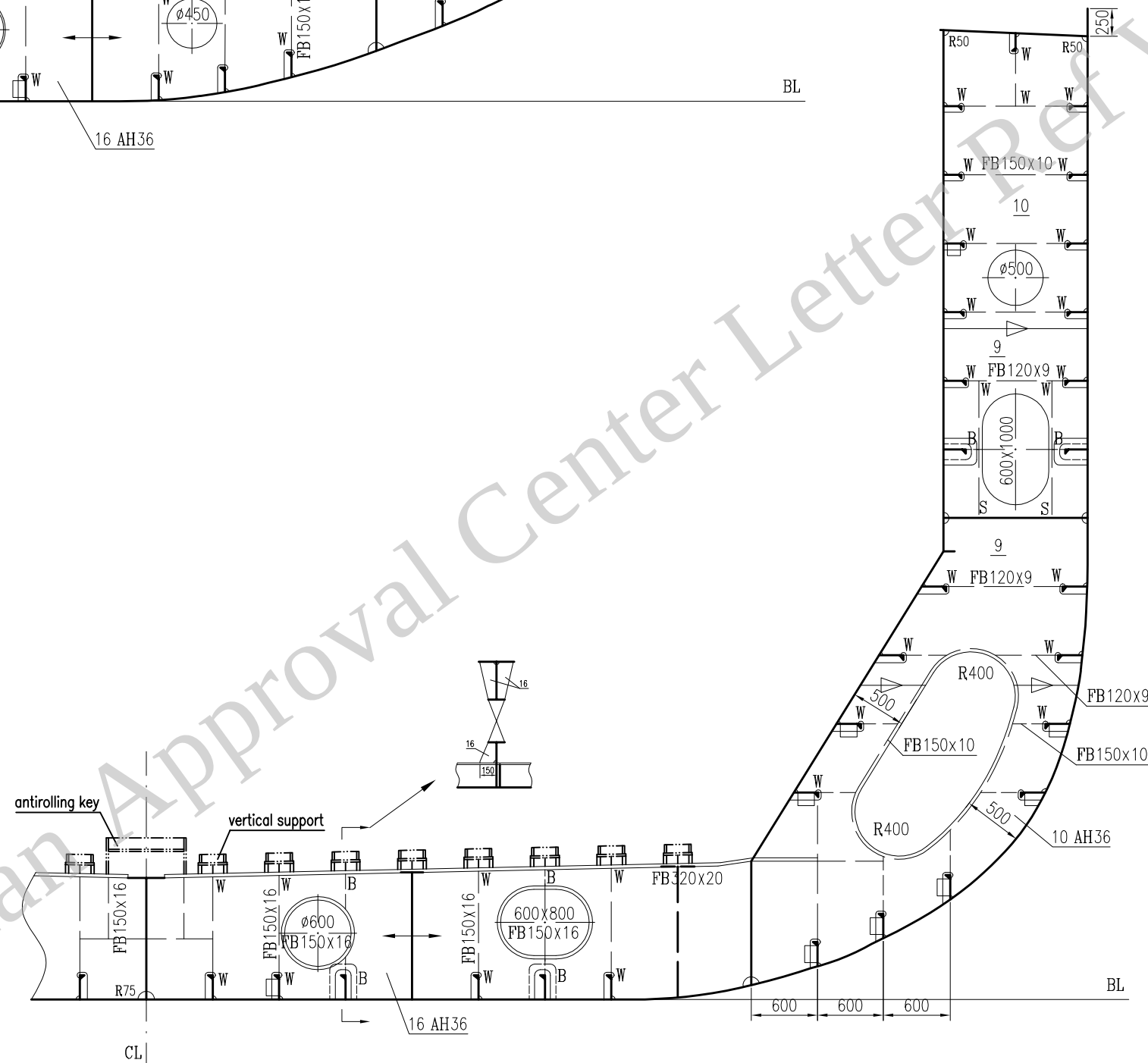
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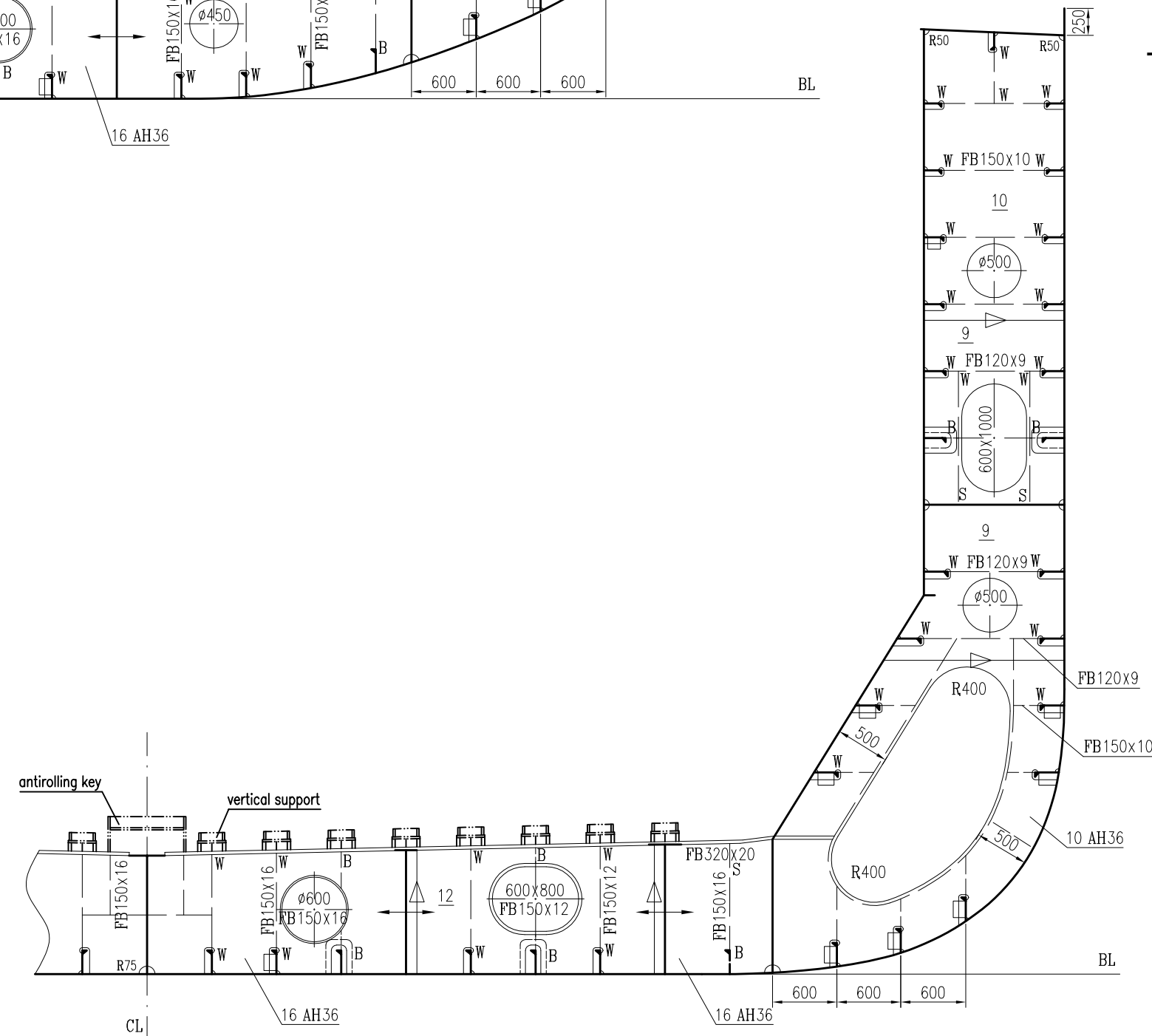
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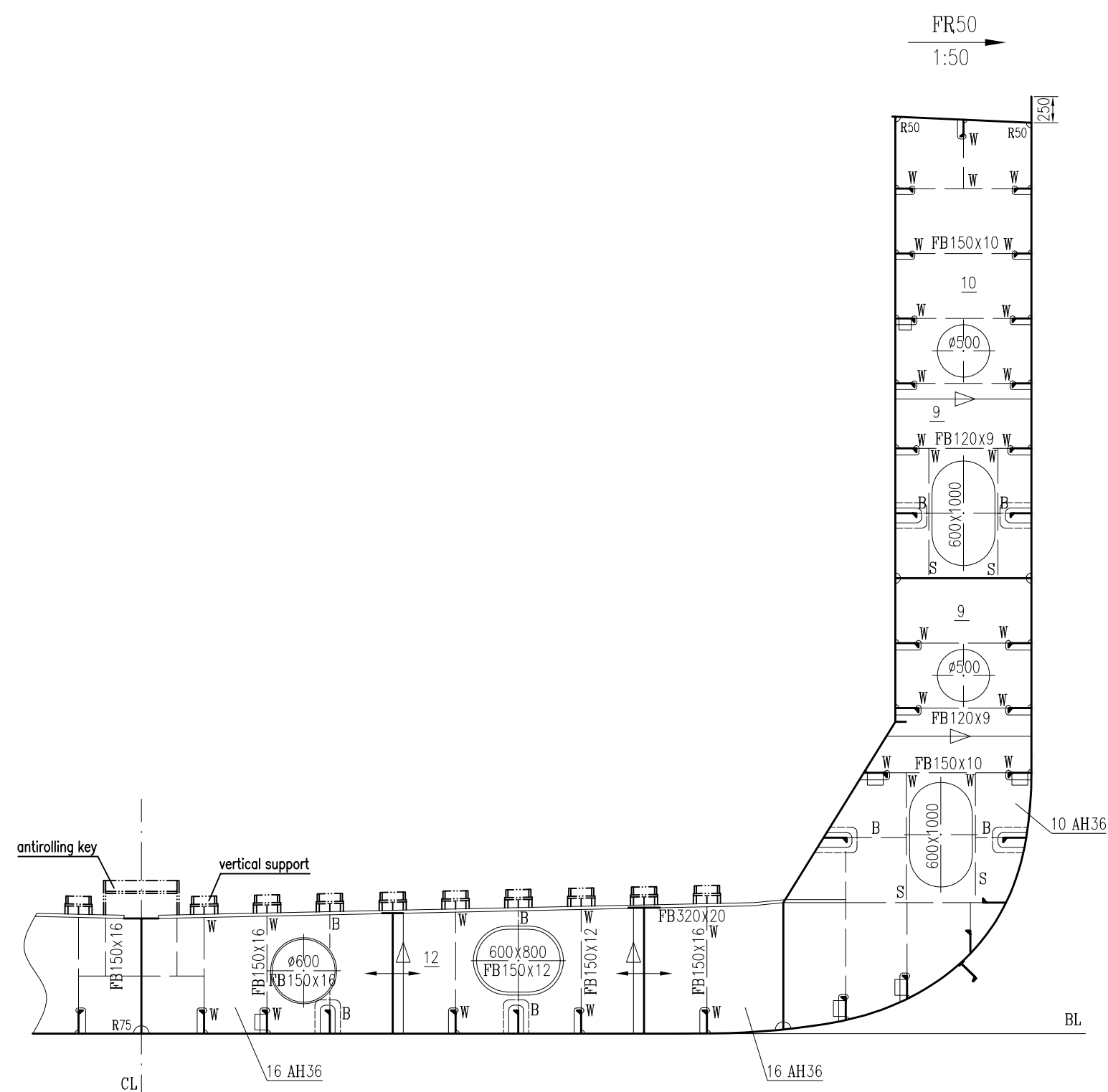


FR42
1:50

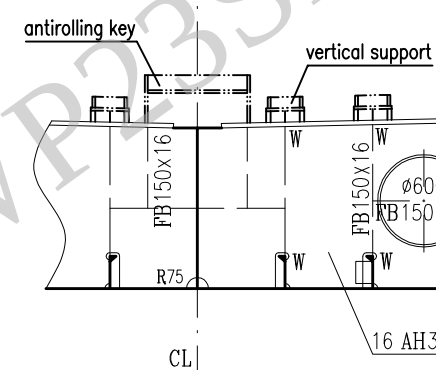
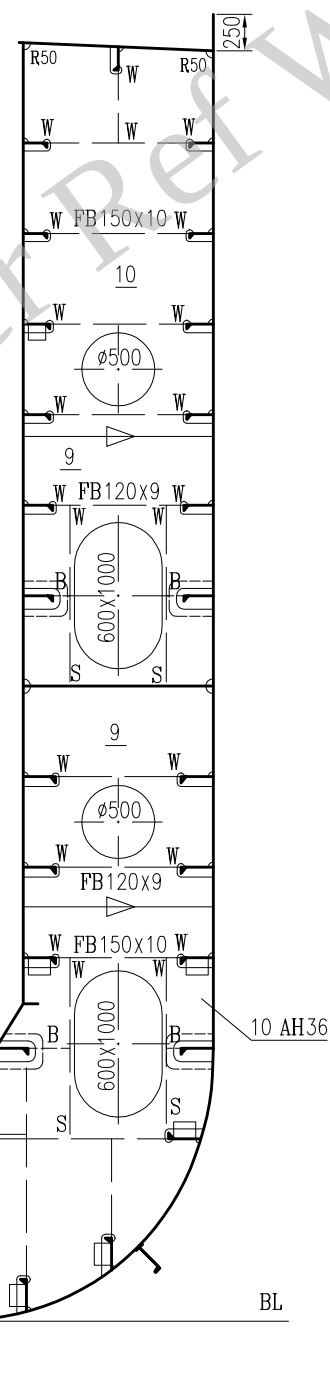


FR46
1:50

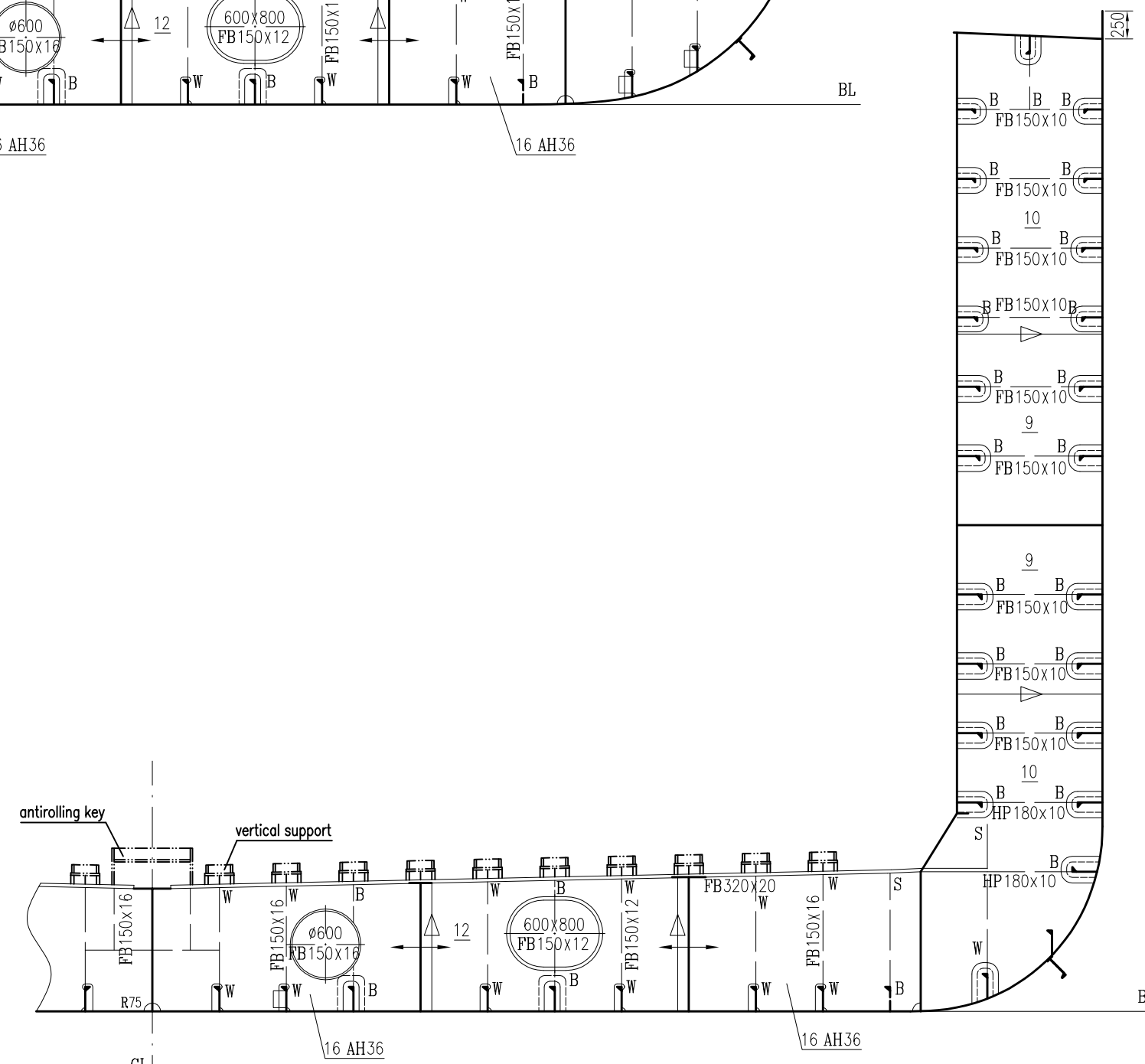




FR56
1:50



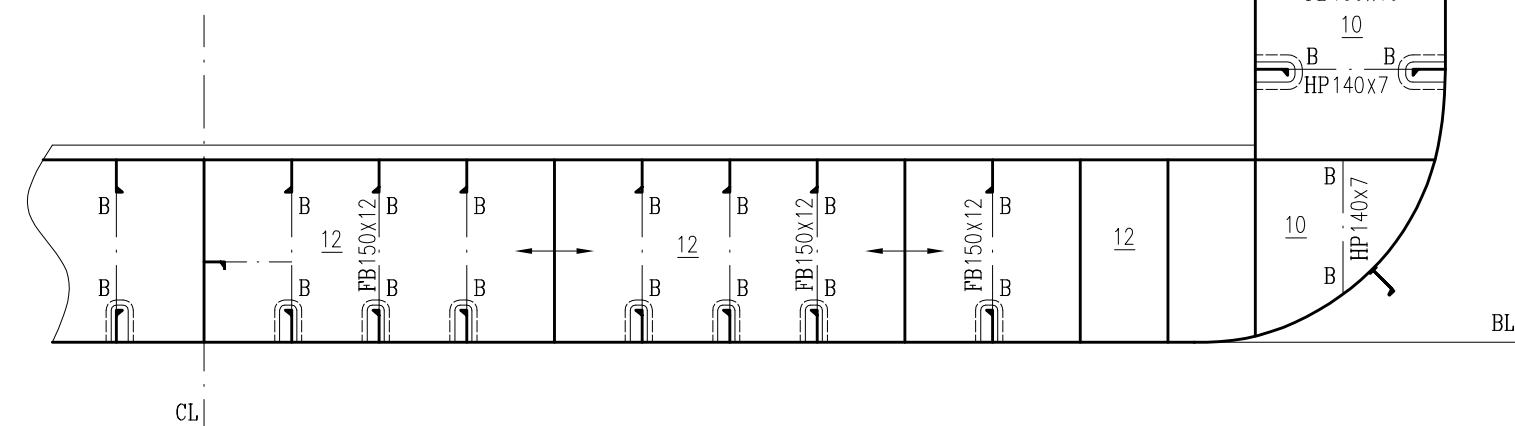
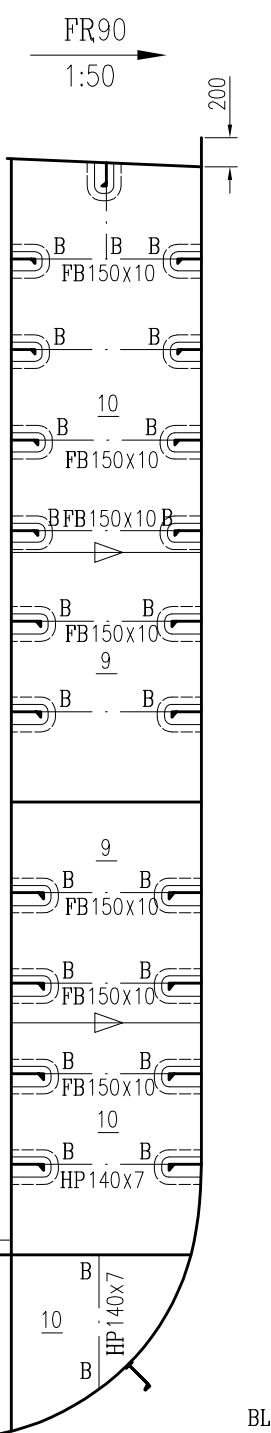
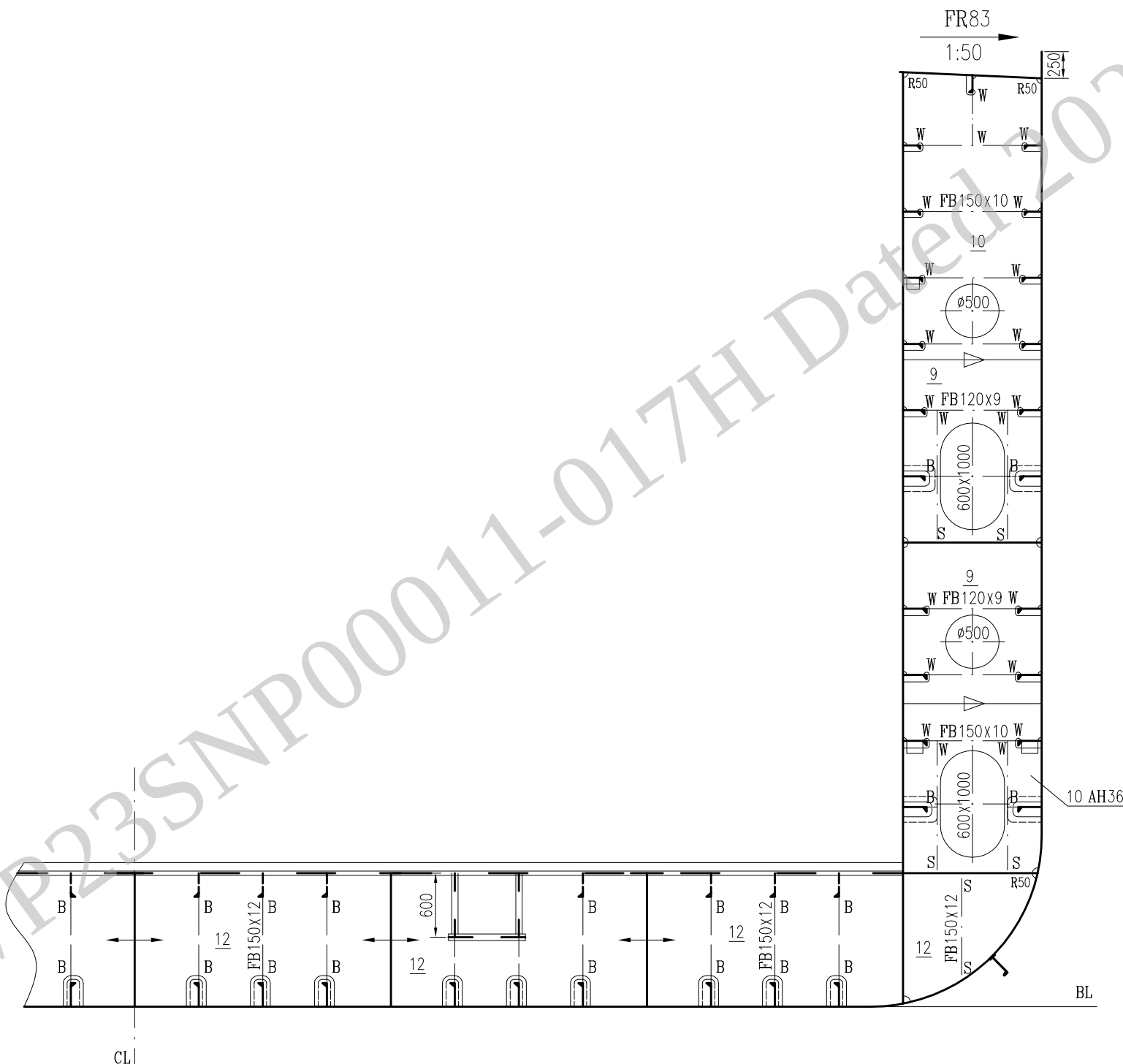
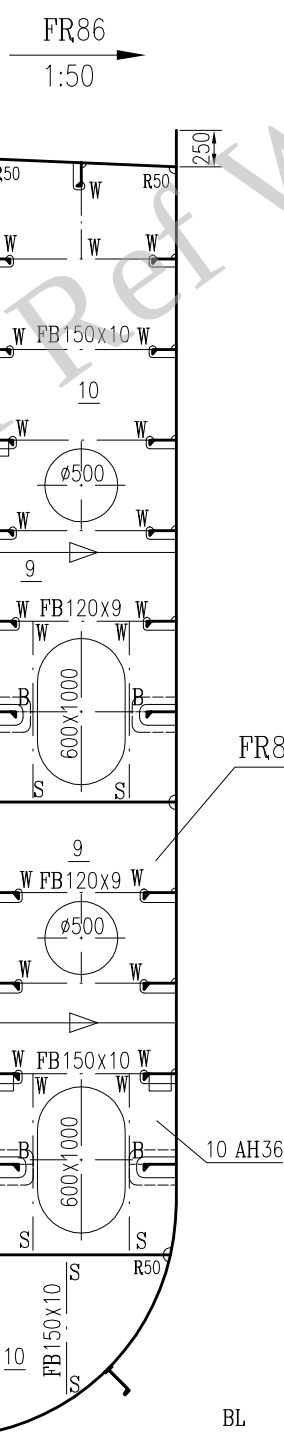
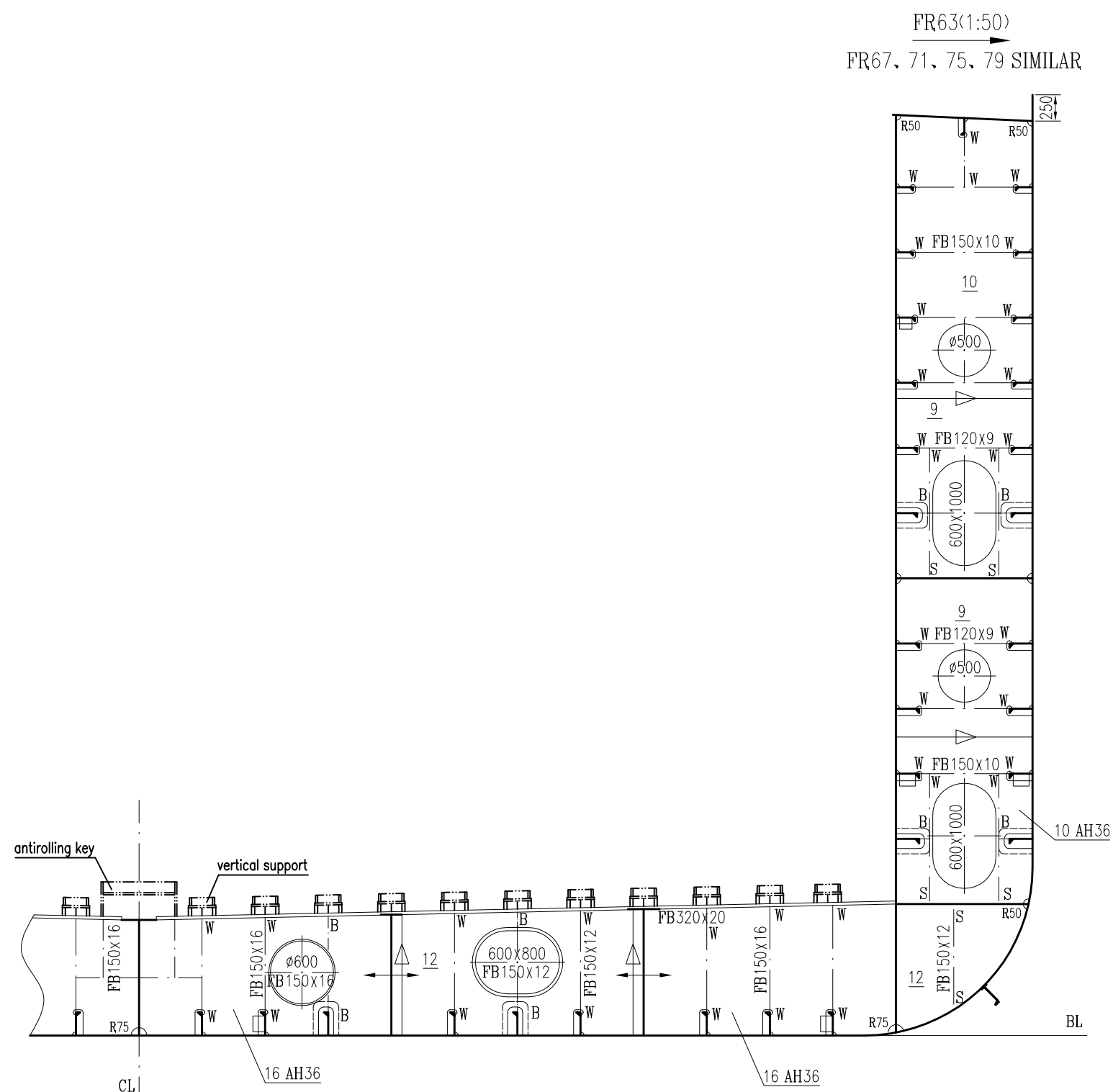
FR59
1:50



会 签

旧底图登记号

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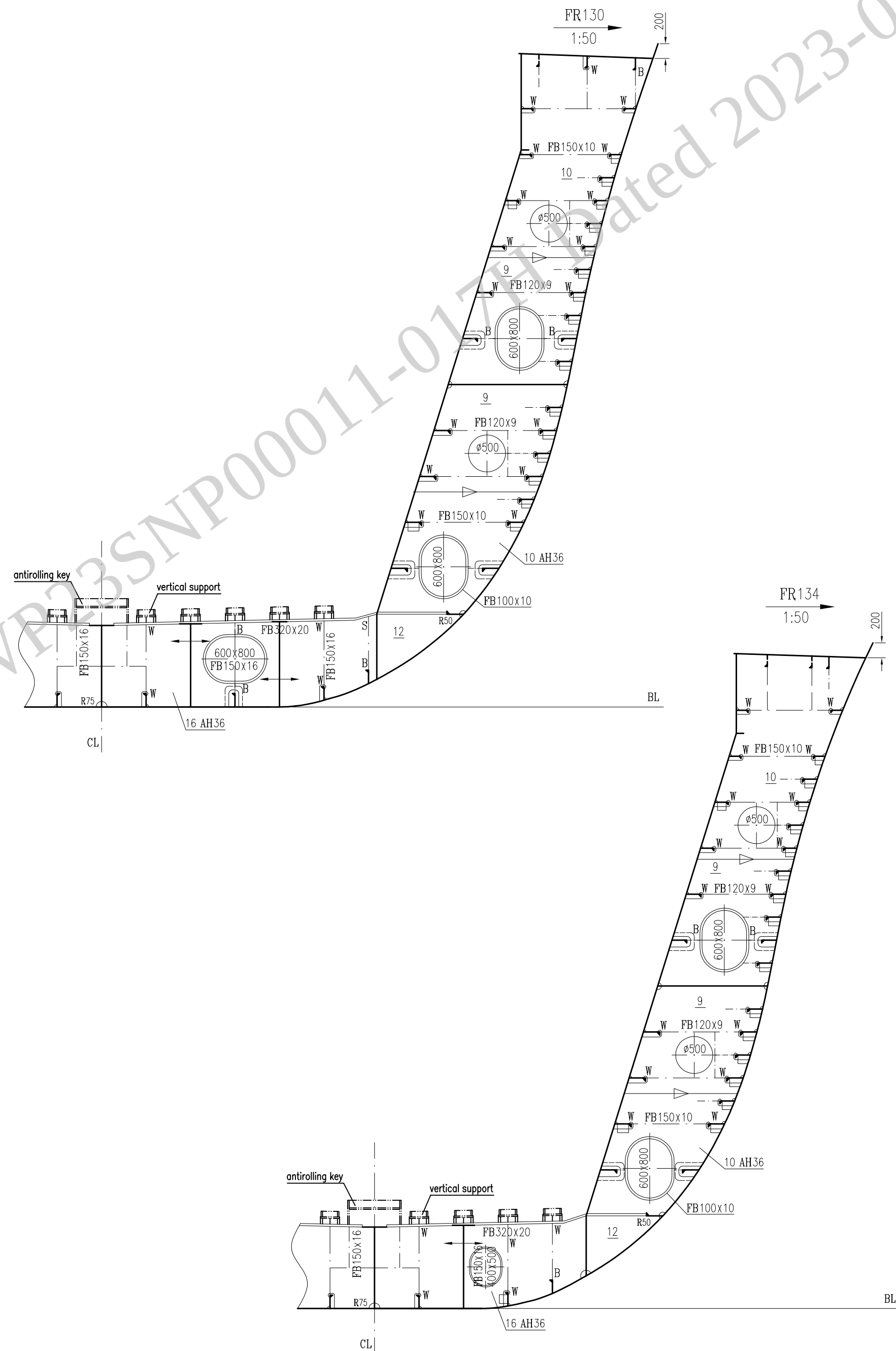
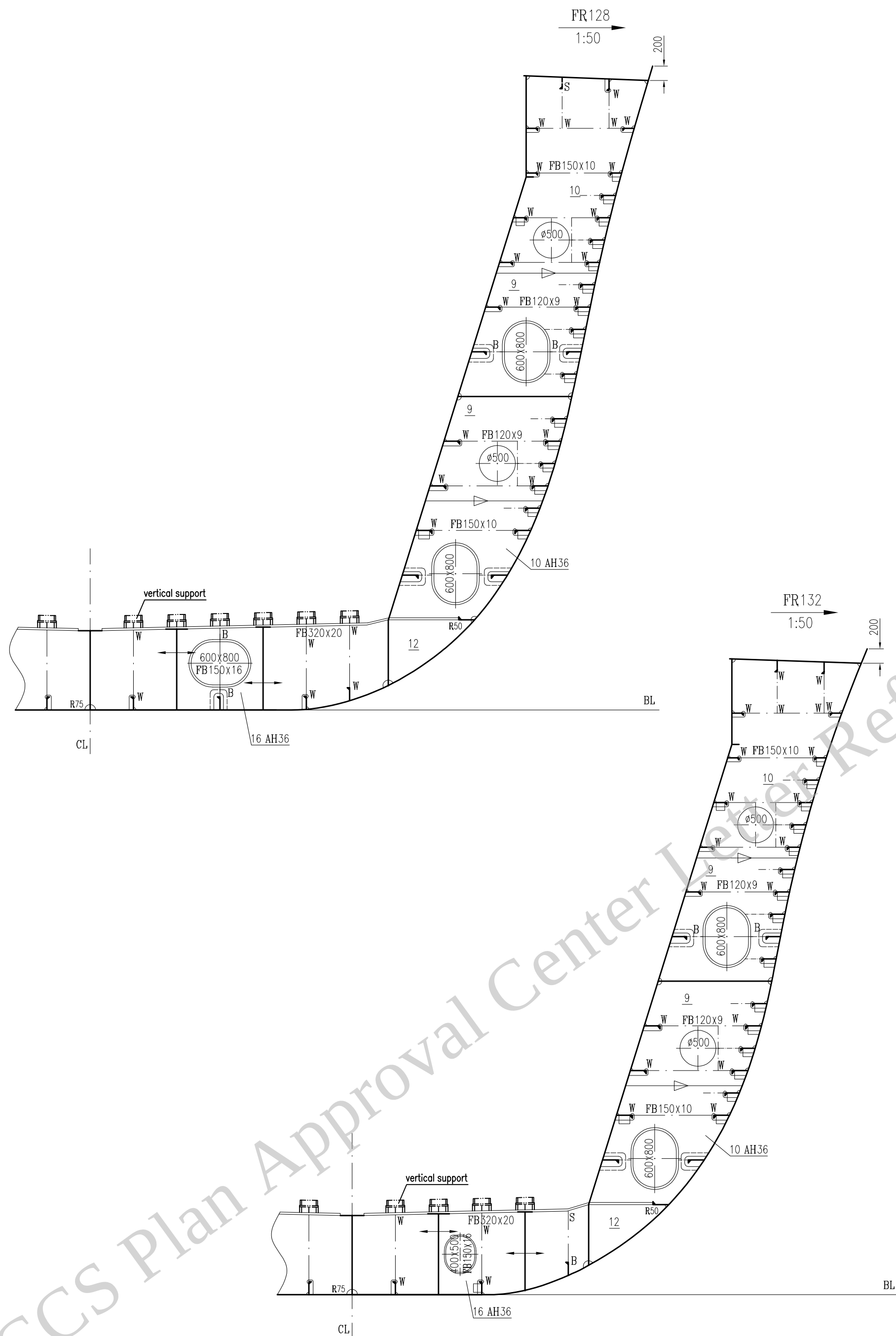


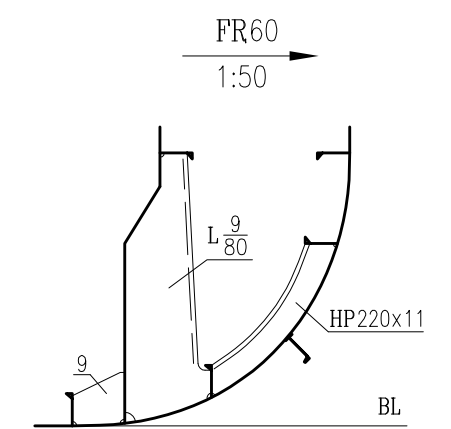
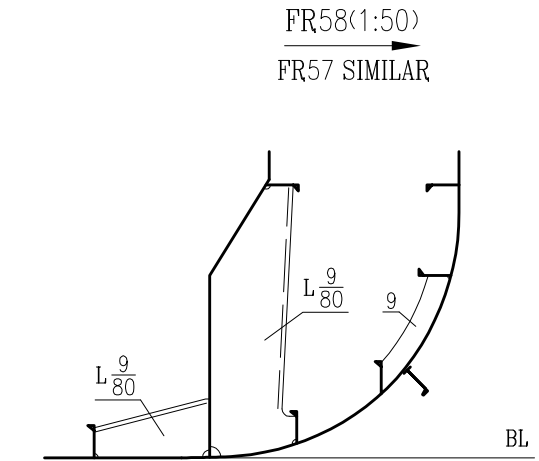
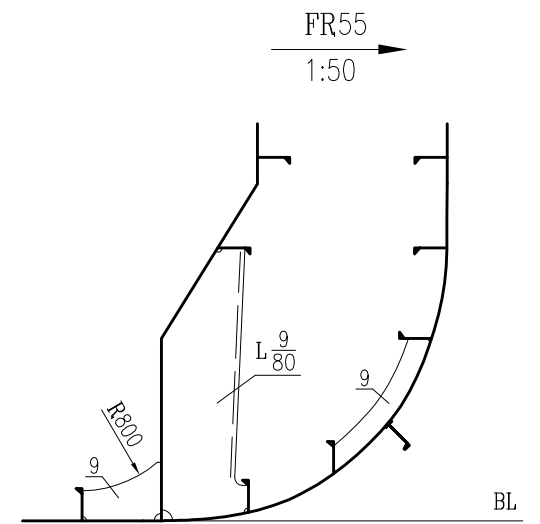
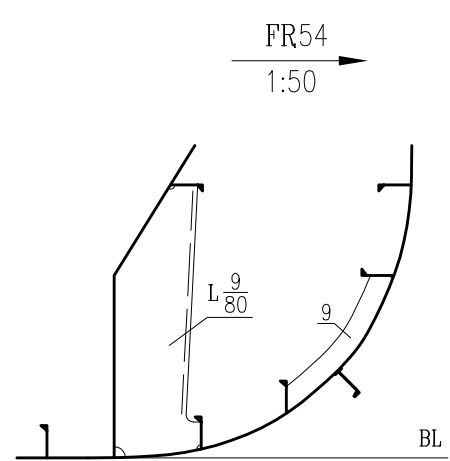
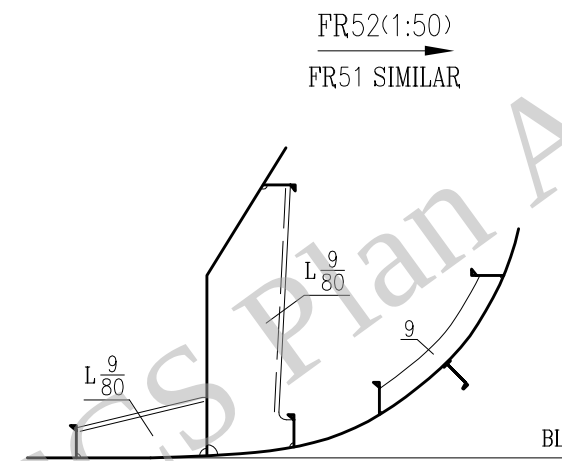
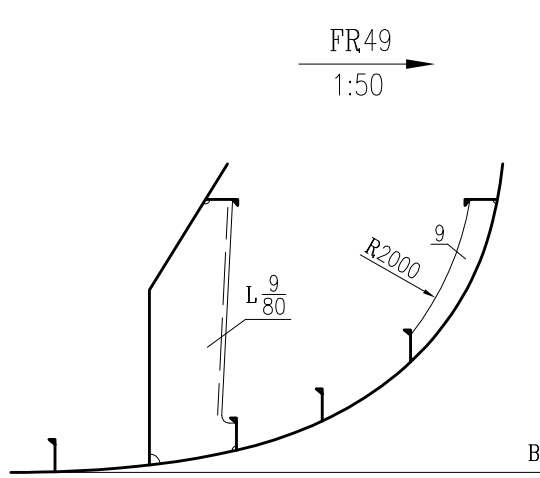
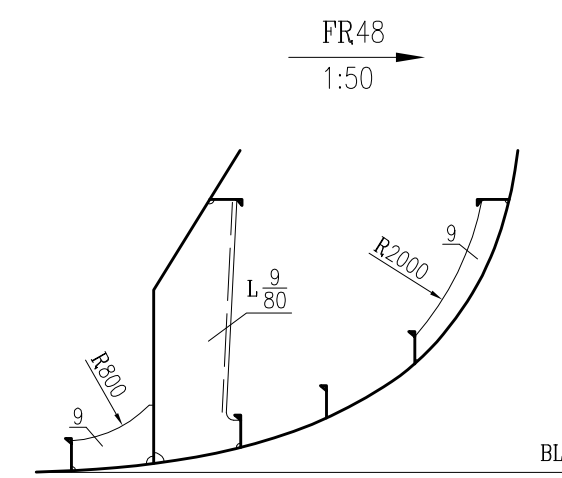
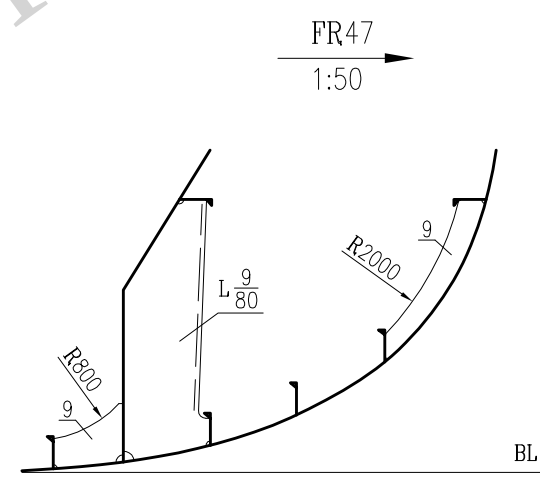
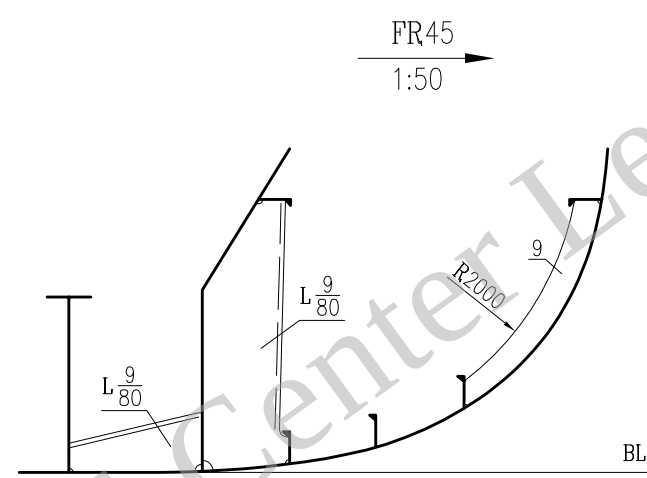
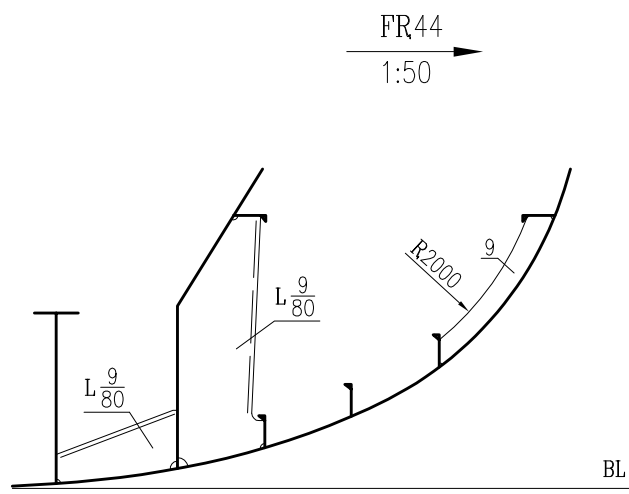
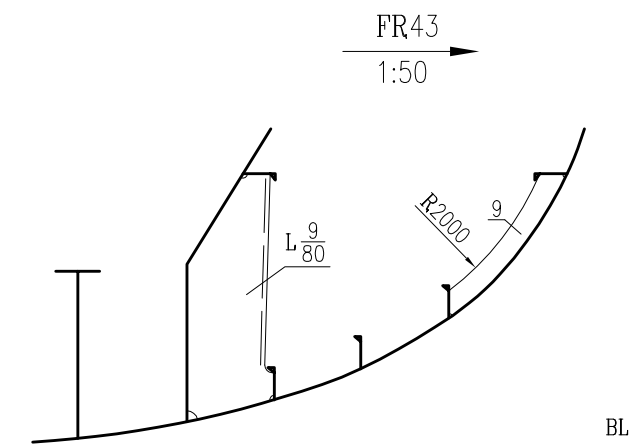
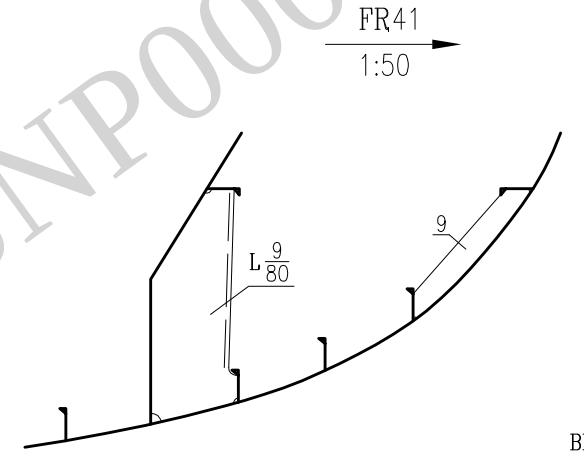
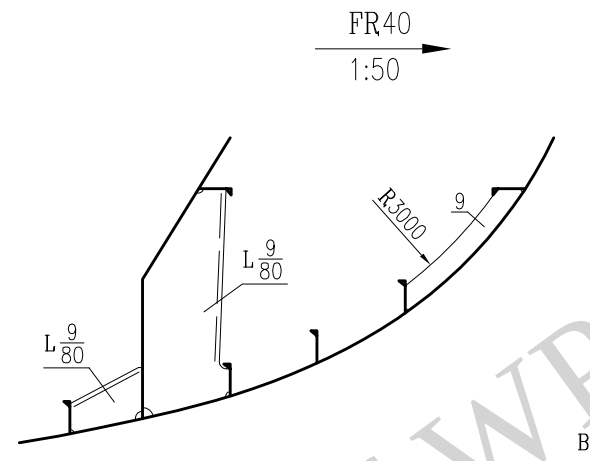
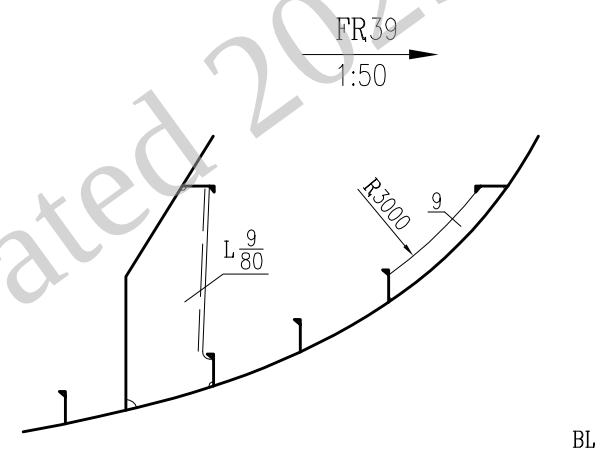
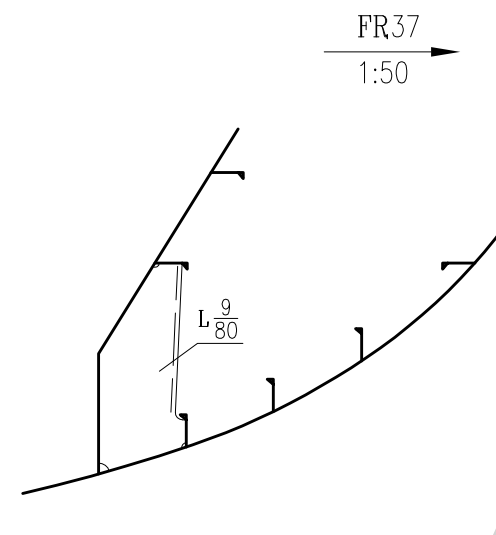
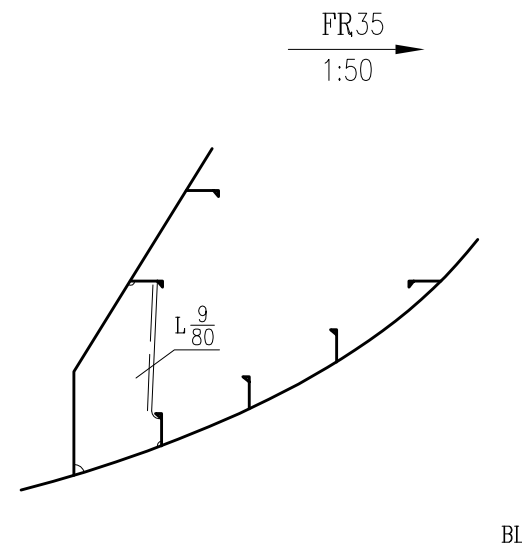
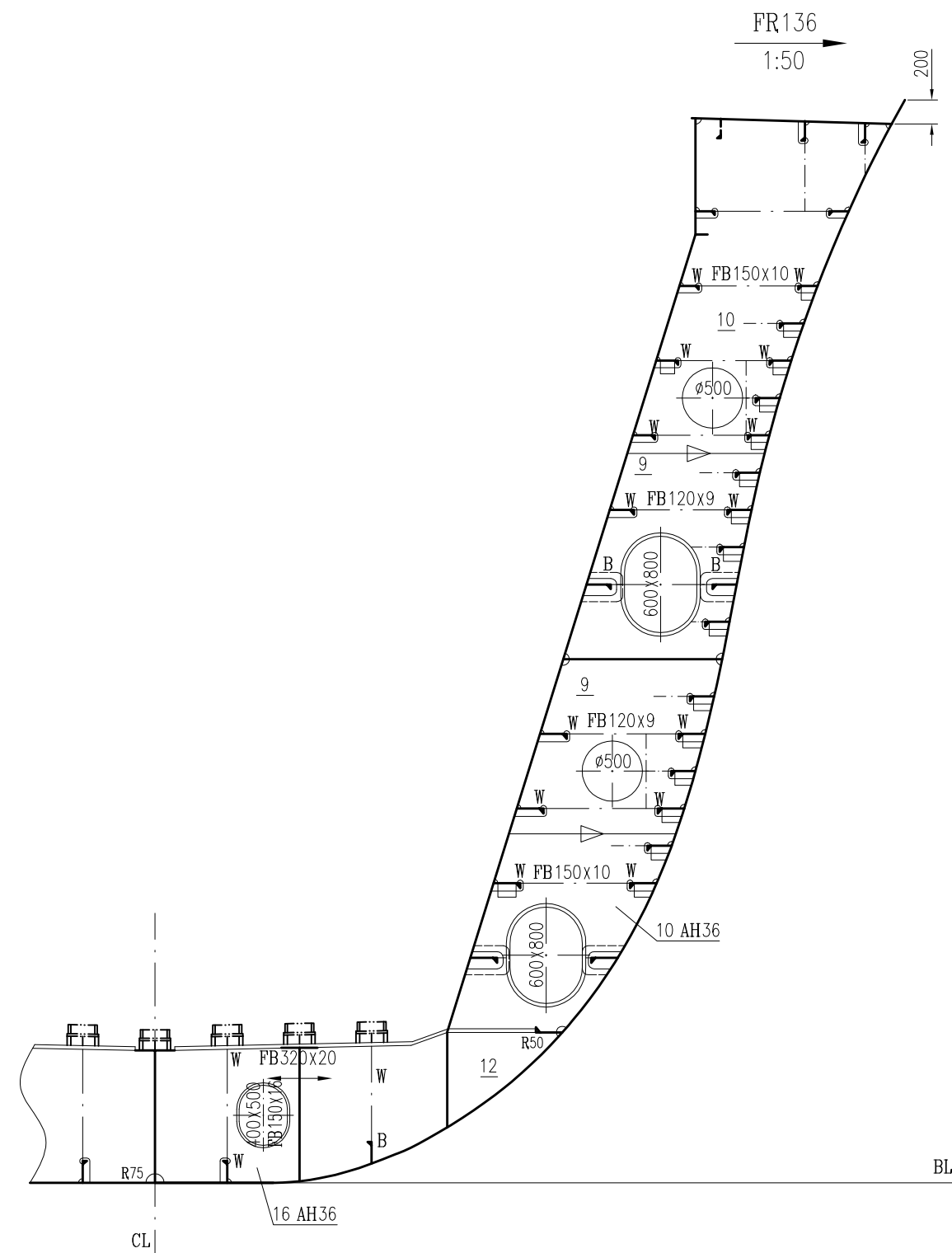
FR88舷侧结构相似

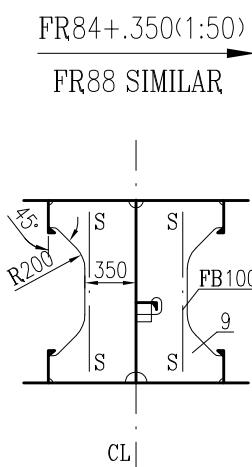
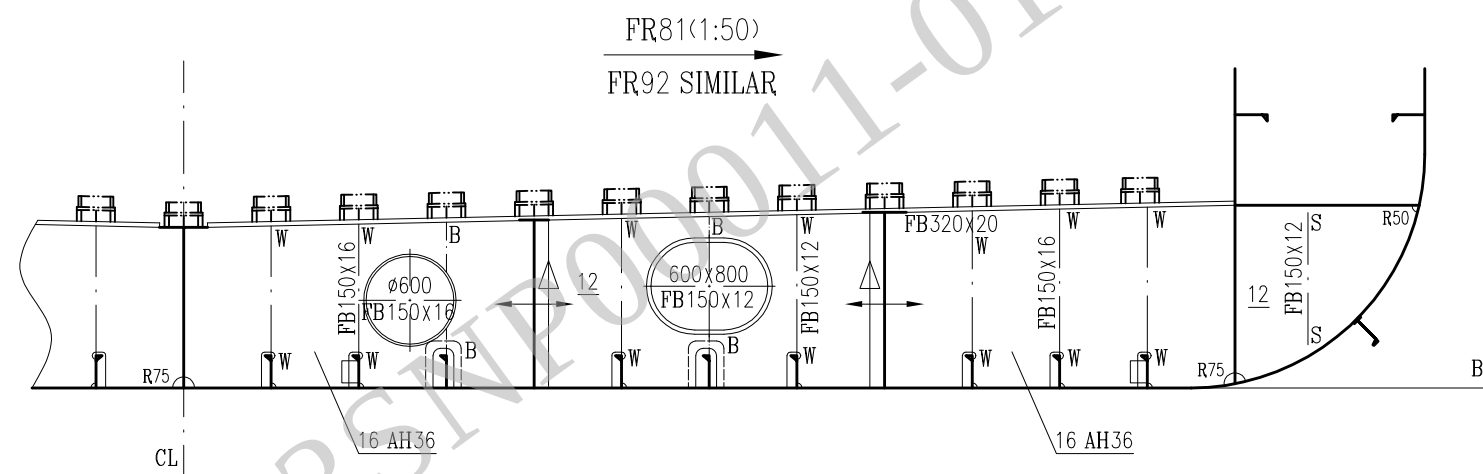
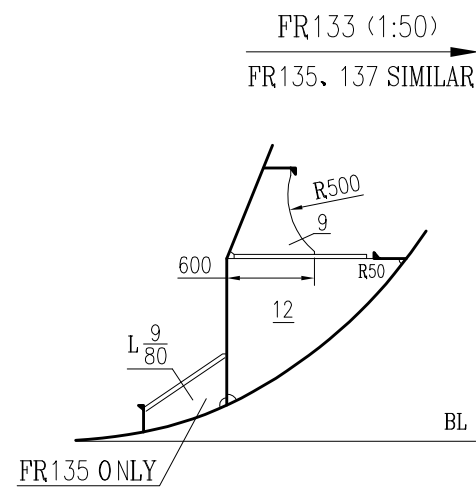
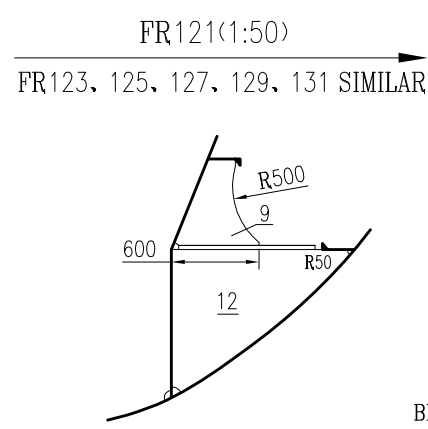
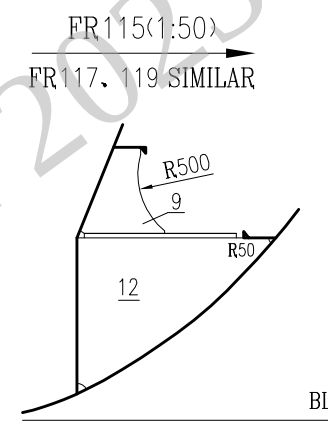
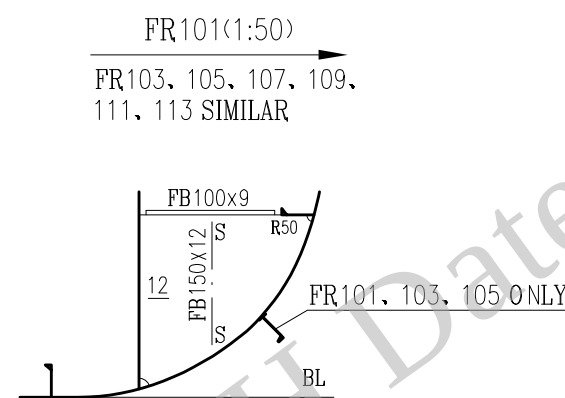
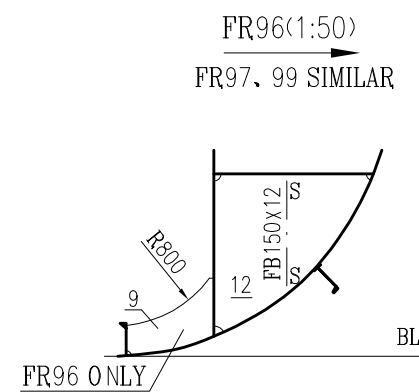
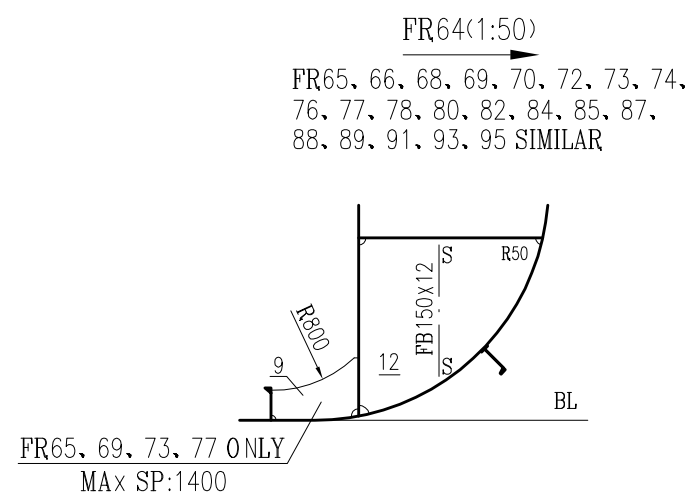
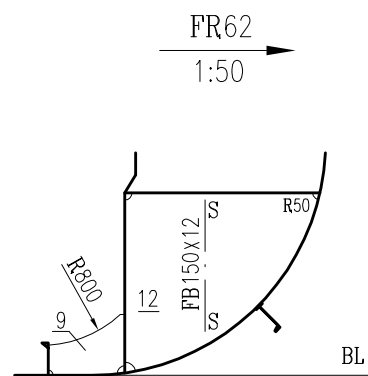
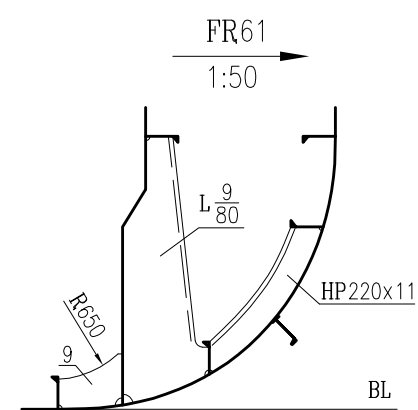
会 签

旧底图登记号

底图登记号







FR40(1:50)
FR44, 48, 51+.350, 54+.350, 57+.350, 61,
65, 69, 73, 77, 96, 100, 104, 108 SIMILAR

